

# **SOUTH PRODUCTION NOTES**

**February 6, 2015**  
**3-11 Shift Notes**

**BASF EMPLOYEES**

**12 Last Recordable**  
**590 Last Lost Time**

**163 Days To RC Audit**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.**

## **#1 MED / Si-1624:**

**SI-1624- Not running. When running, stay about 6-8 bags ahead of Calciner.**

**Midnight shift: On hold. Extruder down.**

**Day shift: NA- maintenance work done on the pulva, Motor worked on and realigned to prevent damage. Door switch replaced, other electrical issues unknown**

**Afternoon shift:**

## **#1 RC / Si 1624:**

**Finished rescreens. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. NOTE: for the rescreens on Lot 625, no SA needed.**

**Midnight Shift: Continued.**

**Day shift: Need material to feed**

**Afternoon shift:**

## **#2 MED line / Cu 0560:**

**Continue. Dry ice on 1<sup>st</sup> floor**

**Midnight shift: Down. Extruder locked up at the end of second shift. It has been taken to maintenance. W.O.W.**

**Day Shift: Auger installed, powder issues should be resolved kirk worked on.**

**Afternoon Shift:**

## **#2 RC/ Cu 0560:**

**Continue. Follow instructions for SA's and sampling. Use the auto-sampler, it is working now**

**Midnight shift: Continued. Last surface area was 48.**

**Day Shift: out of feed**

**Afternoon Shift:**

**Exhaust to F1**

### **#3 MED/ D-0703:**

**Continue.**

**Midnight shift: Continued.**

**Day Shift: Continues, issues at the end of shift. Weigh hopper dropped powder on top of batch in the mixer.**

**Afternoon Shift:**

### **#3 RC / D-0703:**

**Calciner lit, is up to temp and feeding.**

**Midnight shift: Continued.**

**Day shift: continued**

**Afternoon Shift:**

**Exhaust to CTO- Watch suction**

### **#4 RC / D-0222 KLP:**

**Started up on midnight shift. Screener cleaned and installed cleaning kit...fines screen changed to 12 mesh. Running.**

**NOTE: Auto sampler still not working maintenance to look at**

**Midnight shift: Started the feed.**

**Day Shift: feeding last of material now. Need to Re-screen 15Box 33 thru end, Feed in order**

**Afternoon Shift:**

**Exhaust to Trimer**

### **#5 RC / Cu 0539:**

**Be sure to get SA for every pallet- more material in docks.**

**Midnight Shift: On hold.**

**Day shift: Door to Vacumax reinstalled and able to be run.**

**Afternoon shift:**

**Exhaust to 5 DC**

### **#6 RC & Dryer / D-1781 next**

**Cleaning about done, need to add correct screens (see afternoon note below).**

**Do not slam HC-11 elevator inner cage door!**

**Midnight shift: No change.**

**Day Shift: NA, Elliot to do burner tuning early next week.**

**Afternoon shift:**

**Exhaust to Sly Scrubber**

### **6 Tank /D-5253 empty**

**Empty. Drain looked at by Schirmer and Lucas- not fixed yet**

**Acid washed 1-1-15 – MT 1-2-15**

**Midnight Shift: NA**

**Day Shift: NA**

**Afternoon shift: NA**

### **New Pfaudler / D-0222 (done?):**

**Hold...**

**Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.**

**See Revised batch sheets in the MOD.**

**Midnight Shift: Hold.**

**Day Shift: NA**

**Afternoon Shift:**

### **7 Tank KLP solution empty:**

**Monitor solution. Ok to use**

**Midnight Shift: Hold for cleaning instructions.**

**Day Shift: NA**

**Afternoon shift:**

### **Old Pfaudler / D-0257 done, D 1781 next?:**

**Clean as manpower permits.**

**Midnight Shift: NA**

**Day Shift: NA**

**Afternoon shift: NA**

### **National Dryer: D-0222**

**Repaired and Feeding material**

**Midnight Shift: Continued to feed. The last half of a cart is all that is left as of 5:45am.**

**Day shift: last of material**

**Afternoon Shift:**

### **PK Blender Selexsorb:**

**Down until further review..**

**Midnight Shift: On hold.**

**Day shift: holding. Need to clean room out for hot-work on monday**

**Afternoon shift:**

### **Abbe Blender / 5206 Done**

Done for a while. Area Cleaned

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

### **Tower 3 / Cu 0860:**

Looks like we will be holding for the next week. Will advise.

Midnight Shift: Hold.

Day shift: holding

Afternoon shift: Hold

### **Tower 6 / Cu 0860:**

Tower is washed and may be loaded with DPT later in the week. Will advise

Midnight Shift: Hold

Day shift: DPT will be in this afternoon, can load and run as able.

Afternoon shift:

### **North Screener / Cu-0860:**

Out of Cu 0860 material

Midnight shift: Hold

Day shift: Hold.

Afternoon shift: hold

### **South Screener / DPT-101:**

DPT-101- Set up on 2-5-15

Midnight shift: Hold

Day shift: NA

Afternoon Shift:

### **#2662 (west) Pill Machine / AI-3917 T 3/16”:**

Clutch wire repaired by maintenance.

Midnight shift: Continued.

Day Shift: continued

Afternoon shift:

### **#2664 (east) Pill Machine / AI-3917 T 3/16”:**

Machine in maintenance.

Midnight shift: Re-assembling. Uppers have been installed.

Day Shift: Re-assembling, should be ready to start testing on afternoon.

Afternoon shift:

**TK #2 / V 2046/V 2010:**

Running V2010 base

Midnight shift: Continued.

Day Shift: continued- Area cleaned

Afternoon shift:

**TK #4 / Cu 2508:**

Continue. Putting full size sagger on the bottom and the half sagger on top.

Midnight shift: Continued. Scale is acting up again. W.O.W.

Day Shift: continued – Area Cleaned- New scale will be in late next week.

Afternoon shift:

**Harrop Kiln / Al 3921 next:**

Ok to start. Sagers have been changed, temps are good.

Midnight shift: Continued.

Day Shift: continued As of 2-6-15 lot 61 & 62 not in pass.

Afternoon shift:

**Building 27 Belt Filter / 6081:**

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: No activity

Day shift: Cleaning instructions are in the GL office.

Afternoon Shift:

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) #1 Line/#1RC
- 3) #2 Line/#2RC
- 4) #5 RC
- 5) South PK (Selexsorb/Al Pill Mix)
- 6) Horne Machines
- 7) #4 Tunnel Kiln
- 8) #2 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln